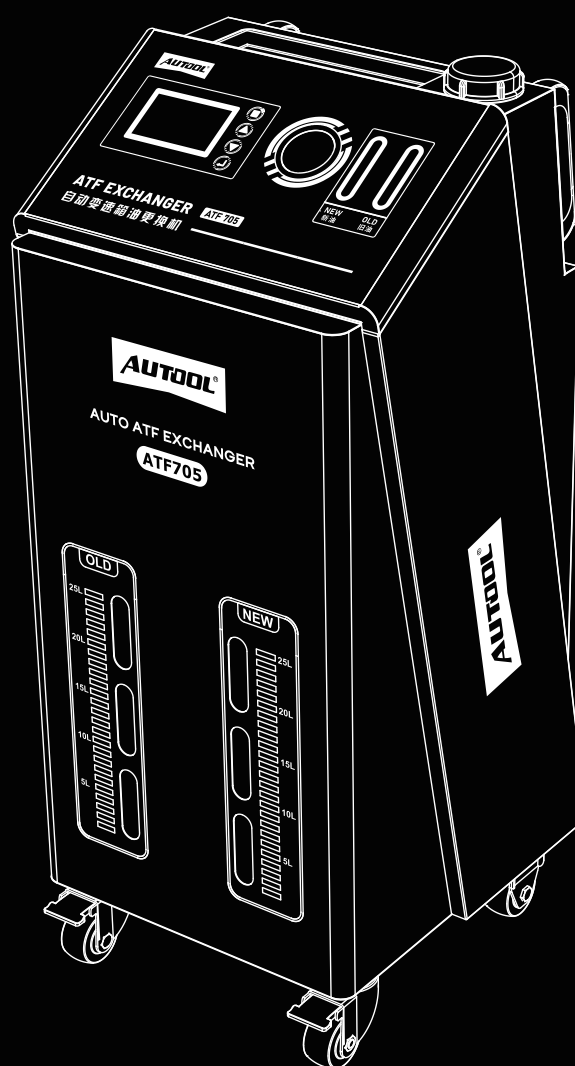


AUTOOL ATF705

Automatic Transmission Fluid (ATF) Exchanger

User Manual

用户手册





深圳市偶然科技有限公司

广东省深圳市宝安区航城锦驰产业园

📍 Hangcheng Jincheng Industrial Park, Bao'an, Shenzhen, China

🌐 www.autooltech.com

✉ aftersale@autooltech.com

☎ +86-755-2330 4822 / +86-400 032 0988

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CAUTIONS

General safety



For the correct use of the instrument, please read the full text of this manual carefully before use.

- ▶ Do not use the “Equal Exchange” or “Add New Oil” functions when the device is not connected to the car; such actions are strictly prohibited.
- ▶ Do not add automatic transmission fluid or cleaning agents through the refilling eling port while the device is in operation.
- ▶ When storing the equipment, the tanks for new and old oil within the device must be empty. The old oil should be transferred to another container immediately after the equipment has finished working to avoid affecting the precision of the equal exchange.
- ▶ The equipment must be placed on a level surface during operation to prevent the oil pump from failing to cleanly draw the oil from the tank.
- ▶ During the Equal Exchange of transmission fluid, except in emergencies, avoid turning off the engine and then restarting it. This helps prevent excessive voltage fluctuations when the engine starts, which could affect the accuracy of the equal exchange.

MAINTENANCE AND CARE

- Pay attention to leaks at each connection point when exchanging the oil.
- After each operation, promptly drain the waste oil from the equipment's old oil tank and store the new oil in a container. This ensures that the electronic scale remains unloaded when not in use.
- Keep the new oil tank clean.
- If there are abnormal weight displays for the new and old oil, you can use the one-key zeroing function within the system parameters to zero the new and old oil electronic scales after draining the new and old oil tanks.
- If the problem persists after one-key zeroing, please contact customer service promptly to calibrate the new and old oil electronic scales.
(If the equipment is different from what is described in the instructions, the actual operation should be based on the equipment itself.)

PRODUCT INTRODUCTION

- Introduction**
- The AUTOOL ATF705 Automatic Transmission Fluid (ATF) Exchanger Machine can achieve fully automatic operation and complete high-precision, equal-quantity cleaning and oil replacement in a short time, with an fluid change rate of over 90%. Its control precision ensures the quality of the exchange between new and old transmission fluid, providing the ultimate protection for the vehicle's automatic transmission. With its intelligent process design, this equipment is an effective tool in the advanced maintenance of automotive operations.
-

Specifications

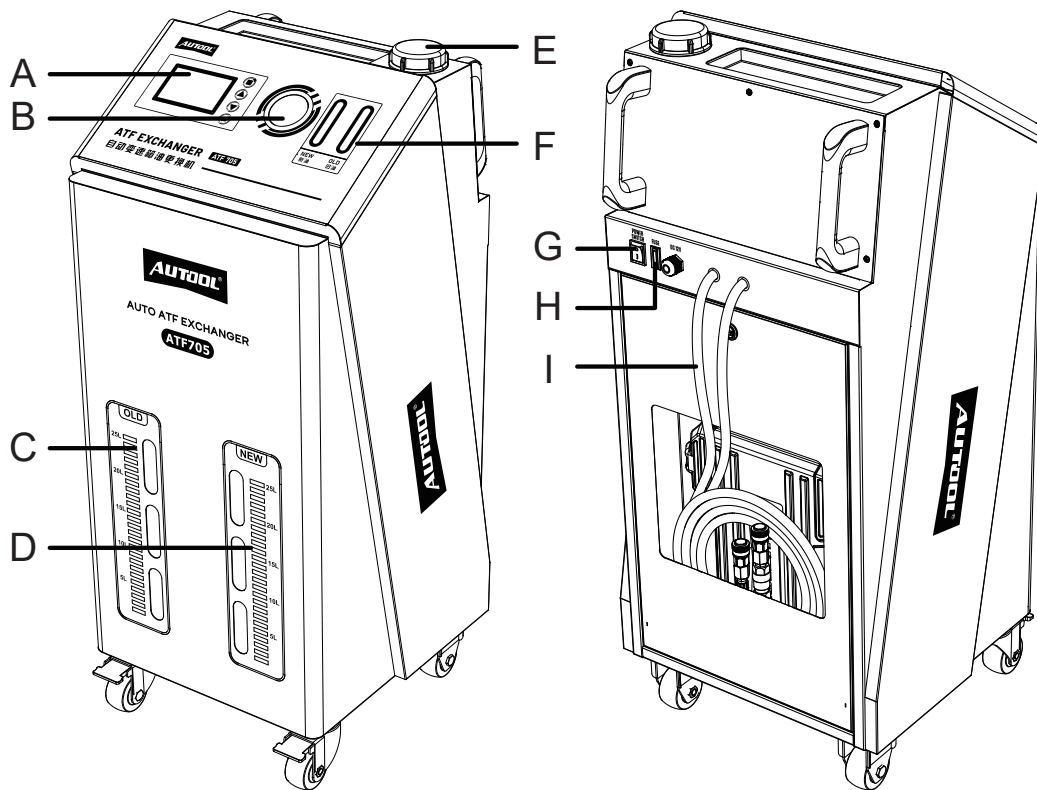
Voltage	DC 12V
Maximum power	<150W
Pressure gauge	10kg/cm²
Outlet hose	2.5m
Oil return hose	2.5m
Oil tank	20L
Equal quantity replacement error	<0.2kg
Noise	<70db
Product size	470x440x1060mm

Features

- Automatic recognition of the direction of inlet/outlet oil, intelligent switching of the automatic transmission's fluid flow direction.
- Fully automatic completion of the replacement of new and old transmission fluid.
- Fully automated program control for high-precision, equal quantity exchange between new and old fluid.
- Fully automatic recognition of power supply polarity.
- Automatic transmission cycle cleaning functionality.
- Automatic adjustment of refilling quantity feature.
- Various specialized adapters compatible with European, American, Japanese, Korean, and domestic car models.
- Effectively solves the problem of incomplete manual replacement of transmission fluid.
- Enhances the working performance of the transmission.
- Extends the life of the transmission

PRODUCT STRUCTURE

Structure diagram



A	Control Panel	B	Oil Return Pressure Gauge
C	Old Oil Level Window	D	New Oil Level Window
E	New Oil Filling Port	F	New / Old Oil Window
G	Power Switch	H	Fuse
I	Transmission Connection Hose		

OPERATIONS INSTRUCTION

Preparation before operation

Connecting Power

- Connect the clamps to the two terminals of the car battery (DC12V; the device can automatically recognize the polarity).

Lifting the Car

- Raise the car so that the drive wheels are suspended at least 20cm off the ground. Engage the handbrake, and place wheel chocks securely in front and behind the non-drive wheels to ensure the vehicle's stability.

Connecting the Hoses

- Find the connection oil pipe between the transmission and radiator, and disconnect the one that's easy to take apart.
- Connect the appropriate connectors from the connector box to the ends of the disconnected oil pipe.
- Connect the device's hoses to the connectors on the ends of the disconnected transmission oil pipes, without considering their direction of flow.

Check and Confirm

- Start the engine, and ensure that the hoses are secure and leak-free, then turn on the device's power switch.

FUNCTIONAL OPERATION

Cycle cleaning 1. Add cleaning fluid (if cleaning fluid is not added, flushing can be carried out through the circulation of new oil).

- Method one: Add cleaning fluid directly to the transmission (via the dipstick opening).
- Method two: Add cleaning fluid to the equipment, and then add it to the transmission through the equipment.
 - Ensure that the new oil tank in the equipment is empty, then add cleaning fluid to the new oil barrel through the equipment filling port (it's recommended to add more than 1L, and if the cleaning fluid is less than 1L, then add new oil to make up to 1L).
 - Select the "Add New Oil" function.
 - Set the amount of cleaning fluid to match the new oil display volume.

- Without starting the engine, select start to confirm.
- The cleaning fluid in the new oil tank will be automatically added to the transmission.

2. Select the “Cycle Cleaning” function, set the cleaning time, and then select start to confirm the cleaning of the transmission and begin the countdown. Cleaning can also be stopped by pressing the stop button.

! Important Tips

- ▶ To achieve the best cleaning results, the cleaning time should be set to more than 20mins.
- ▶ During the Cycle Cleaning process, the engine should be running, and different gears should be switched during the cleaning process, depending on the situation. Stay in each gear for approximately one minute. When working in a high-speed gear, press the accelerator to reach a speed of 60 kilometers/hour or more to change the high-speed gear control oil route of the automatic transmission fluid.

Equal exchange of old and new oil

- Add transmission fluid into the oil filler port of the equipment.
- Select the “Equal Exchange” function and set the amount of fluid to be exchanged.
- Start the vehicle’s engine, then select start to confirm and begin the exchange. The interface will dynamically display relevant parameters in real time.

! Important Tips

- ▶ Make sure that the oil hoses are properly connected.
- ▶ The set oil exchange volume must not be larger than the amount of oil in the new oil tank; otherwise, the machine will not operate.
- ▶ During operating, set the oil replacement amount to be about 2L more than the automatic transmission’s rated oil volume. This ensures that the automatic transmission oil is thoroughly replaced, especially if cleaning fluid has been added to the transmission before. It can minimize the residual cleaning fluid’s damage to the seals.
- ▶ During the replacement process, switch between different gears as needed, staying in each gear for about a minute. When working in a high-speed gear, press the accelerator to reach a speed of 60 kilometers per hour or more to change the high-speed gear control oil route of the automatic transmission fluid.

- ▶ Do not add new transmission fluid to the tank midway through this function's operation, as this will result in unequal amounts! If new fluid does need to be added, wait until this function has finished running.

Adding new oil

When the vehicle's automatic transmission fluid level is insufficient, and a certain amount of new oil needs to be added to the rated value, you can run this function.

- Select the "Add New Oil" function and set the amount to be added.
- Select start to confirm and begin the exchange. The interface dynamically displays relevant parameters in real time.

 **Important Tips**

- ▶ The set amount to be added must not be larger than the amount of oil in the new oil tank; otherwise, the machine will not operate.
- ▶ Do not start the engine.

Recycling used oil

When you need to recycle the used oil from the vehicle's automatic transmission back into the equipment, you can run this function.

- Select the "Recycle Used Oil" function and set the amount to be recycled.
- Start the vehicle's engine, select start to confirm and begin the exchange. The interface dynamically displays relevant parameters in real time.

Drain new oil

- Select the "Drain New Oil" function, at which point the equipment's oil hoses must not be connected to the vehicle.
- Select start to confirm and begin the exchange. The oil from the new oil tank will be drained into the old oil tank.

Draining used oil

- Open the equipment's back door, loosen the fixed strap on the old oil tank, remove all hoses from inside the old oil tank, and remove the old oil tank from inside the equipment. Drain the old oil.
- After draining, properly place the empty old oil tank on the weighing pan, insert the hoses, and secure them with straps.

MAINTENANCE SERVICE

Our products are made of long-lasting and durable materials, and we insist on perfect production process. Each product leaves the factory after 35 procedures and 12 times of testing and inspection work, which ensures that each product has excellent quality and performance.

- Maintenance** To maintain the performance and appearance of the product, it is recommended that the following product care guidelines be read carefully:
- Be careful not to rub the product against rough surfaces or wear the product, especially the sheet metal housing.
 - Please regularly check the product parts that need to be tightened and connected. If found loose, please tighten it in time to ensure the safe operation of the equipment. The external and internal parts of the equipment in contact with various chemical media should be frequently treated with anti-corrosion treatment such as rust removal and painting to improve the corrosion resistance of the equipment and extend its service life.
 - Comply with the safe operating procedures and do not overload the equipment. The safety guards of the products are complete and reliable. Unsafe factors are to be eliminated in time. The circuit part should be checked thoroughly and the aging wires should be replaced in time.
 - Adjust the clearance of various parts and replace worn (broken) parts. Avoid contact with corrosive liquids.
 - When not in use, please store the product in a dry place. Do not store the product in hot, humid, or non-ventilated places.

WARRANTY

From the date of receipt, we provide a three-year warranty for the main unit and all the accessories included are covered by a one-year warranty.

Warranty access

- The repair or replacement of products is determined by the actual breakdown situation of product.
- It is guaranteed that AUTOOL will use brand new component, accessory or device in terms of repair or replacement.
- If the product fails within 90 days after the customer receives it, the buyer should provide both video and picture, and we will bear the shipping cost and provide the accessories for the customer to replace it free of charge. While the product is received for more than 90 days, the customer will bear the appropriate cost and we will provide the parts to the customer for replacement free of charge.

These conditions below shall not be in warranty range

- The product is not purchased through official or authorized channels.
- The product breakdown because the user does not follow product instructions to use or maintain the product.

We AUTOOL pride ourselves on superb design and excellent service. It would be our pleasure to provide you with any further support or services.

Disclaimer

- All information, illustrations, and specifications contained in this manual, AUTOOL reserves the right of modify this manual and the machine itself with no prior notice. The physical appearance and color may differ from what is shown in the manual, please refer to the actual product. Every effort has been made to make all descriptions in the book accurate, but inevitably there are still inaccuracies, if in doubt, please contact your dealer or AUTOOL after-service centre, we are not responsible for any consequences arising from misunderstandings.

RETURN & EXCHANGE SERVICE

Return & Exchange

- If you are an AUTOOL user and are not satisfied with the AUTOOL products purchased from the online authorized shopping platform and offline authorized dealers, you can return the products within seven days from the date of receipt; or you may exchange it for another product of the same value within 30 days from the date of delivery.
- Returned and exchanged products must be in fully saleable condition with documentation of the relevant bill of sale, all relevant accessories and original packaging.
- AUTOOL will inspect the returned items to ensure that they are in good condition and eligible. Any item that does not pass inspection will be returned to you and you will not receive a refund for the item.
- You can exchange the product through the customer service center or AUTOOL authorized distributors; the policy of return and exchange is to return the product from where it was purchased. If there are difficulties or problems with your return or exchange, please contact AUTOOL Customer Service.

China	400-032-0988
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注意事项

安全规程



在使用本仪器之前，请先仔细地通读一遍本手册，熟悉一下产品，避免造成人身伤害和仪器产品损坏事故。

- ▶ 在设备未与汽车连接时，严禁使用“等量交换”与“加注新油”功能；
- ▶ 在设备运行中，严禁从加油口加入自动变速箱油或清洗剂；
- ▶ 设备存放时，设备内部的新旧油箱严禁存有油液。旧油在设备工作完成后，应马上转移到其他容器，以避免影响到设备的更换等量精度；
- ▶ 设备运行时须放于水平位置运行，以防止设备油泵吸不干净油箱内的油液；
- ▶ 设备在等量交换变速箱油过程中，除紧急情况外，应避免将发动机熄火再启动。防止发动机启动时电压波动过大，影响等量精度。

产品简介

概述

- AUTOOL ATF705自动变速箱油更换机,可实现全自动运行以及在短时间内完成高精度等量清洗换油,换油率可达90%以上。设备具有更换等量的控制精度,极致保障汽车自动变速器新旧油的更换质量。该款设备采用智能流程设计,是深化养护汽车作业中的得力设备。

产品规格

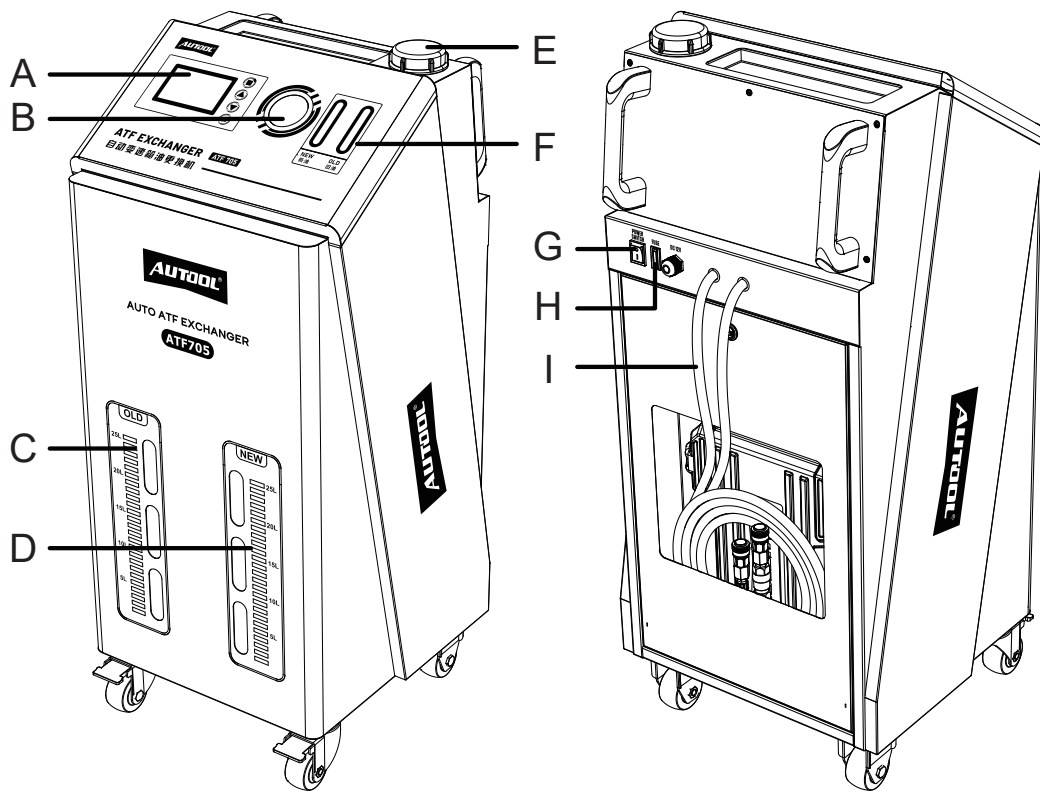
电压	DC 12V
最大功率	<150W
压力表	10kg/cm ²
出油管	2.5m
回油管	2.5m
油箱	20L
等量更换误差	<0.2kg
噪音	<70db
产品尺寸	470x440x1060mm

功能特性

- 全自动识别进出油方向/智能转换自动变速箱进出油方向;
- 全自动完成变速箱新旧油更换功能;
- 全自动程序控制,新旧油高精度等量交换;
- 全自动识别电源正负极;
- 自动变速箱循环清洗功能;
- 自动调节加油量功能;
- 多种专用接头,适用于欧美、日韩及国产车型;
- 有效解决手工更换变速箱油不彻底的问题;
- 改善变速箱的工作性能;
- 延长变速箱的使用寿命。

产品结构

结构图



A	操作面板	B	回油压力表
C	旧油液位视窗	D	新油液位视窗
E	新油加注口	F	新/旧油视窗
G	电源开关	H	保险丝
I	变速箱连接管		

操作说明

操作前准备

连接电源

- 用电夹连接汽车蓄电池两个极柱上 (DC12V, 设备可自动识别极性)。

举车

- 将汽车可靠顶起。使驱动轮悬空至少20cm。拉紧手刹。并在非驱动轮前后均加止轮器可靠制动。

连接管路

- 找出变速箱与散热器的连接油管, 选容易拆开的一条拆开;
- 从适配接头箱中选择对应接头, 连接到设备油管上, (某些车型可能需要使用专用接头进行连接);
- 将设备上的油管与所拆变速箱油管两端上的接头任意相接 (不必考虑其流向)。

检查确认

- 启动车辆发动机, 确认管道可靠、无泄漏。方可打开设备电源开关。
-

功能运行操作

循环清洗

1. 加入清洗液 (如果不加入清洗液, 那就通过新油循环来进行冲洗)。

- 方法一: 清洗液直接加入变速箱 (由油尺口加入变速箱)。
- 方法二: 清洗液加入设备, 再由设备加入变速箱。
 - 在确认设备新油箱为空状态下, 将清洗液由设备加液口加入新油桶内 (建议加入1升以上, 如清洗液不足1升须再加入适量新油补足到1升);
 - 选择“加注新油”功能;
 - 将清洗液加入量设定为新油显示量;
 - 不启动发动机, 选择开始确认;
 - 新油箱内清洗液会自动加入到变速箱内。

2. 选择“循环清洗”功能, 设定清洗时间后, 选择开始确认后对变速箱进行清洗并倒计时。也可以按停止键结束清洗。

 **重要提示**

- ▶ 为了达到最好的清洗效果，清洗时间建议在20分钟以上。
- ▶ 循环清洗过程中发动机应处于运行状态，并在清洗过程中切换不同的档位。视情况而定。每次换档停留约一分钟。在高速挡工作时，加油门使车速达60公里/小时以上，才能更换高速挡控制油路的自动变速箱油。

新旧油等量 交换

- 往设备加油口倒入变速箱油。
- 选择“等量交换”功能，设定要进行交换的量。
- 启动车辆发动机，选择开始确认后开始交换。界面动态实时显示相关参数。

⚠ 重要提示

- ▶ 确认油管已接好；
- ▶ 设定换油量不能大于新油箱内的油量，否则机器不工作；
- ▶ 在操作时设定换油量要比自动变速箱额定油量多2升左右；以确保自动变速箱油更换彻底，尤其是之前变速箱里加入过清洗液的，可以减少残留清洗液对密封件的损伤；
- ▶ 更换过程中应对不同的档位进行切换，视情况而定，每次换档停留一分钟左右。在高速挡工作时，加油门使车速达60公里/小时以上，才能更换高速挡控制油路的自动变速箱油；
- ▶ 在本项功能运行之中不得中途向油箱加入新变速箱油，否则将使设备造成不等量！若确实需要加入新油，需等本项功能运行完成后再进行。

加注新油

当车辆自动变速箱油量不足时，要补充一定量新油到额定值时，可运行此功能。

- 选择“加注新油”功能，设定要加注的量。
- 选择开始确认后开始交换。界面动态实时显示相关参数。

⚠ 重要提示

- ▶ 设定加油量不能大于新油箱内的油量，否则机器不工作。
- ▶ 严禁启动发动机。

回收旧油

当需要将车辆自动变速箱中的旧油回收设备中时，可运行此功能。

- 选择“回收旧油”功能，设定要回收的量。
- 启动车辆发动机，选择开始确认后开始交换。界面动态实时显示相关参数。

排空新油

- 选择“排空新油”功能, 此时设备油管不能与车辆连接。
- 选择开始确认后开始交换。新油箱内的油液将会被排入旧油箱。

排空旧油

- 打开设备后门, 松开旧油箱上的固定绑带, 取出旧油箱内的所有管带, 将旧油箱从设备内部取出。排空旧油。
- 排空后将空的旧油箱妥善放置在秤盘上, 将管带插入并固定好绑带。

维护

-
- 换油时注意各连接处是否漏油。
 - 每次操作完设备存放时设备旧油箱内废油要及时排出设备, 新油以容器保存, 以保护电子秤在非工作下处于空载状态。
 - 保持新油箱的清洁。
 - 如出现新旧油重量显示异常情况, 可在排空新旧油桶后执行系统参数内的一键归零功能对新旧油电子秤进行归零操作。
 - 如一键归零后依然存在问题, 请及时联系客服人员对新旧油电子秤进行标定操作(如设备与说明说不同, 实际操作以设备为准)。

维修保养服务

您所拥有的AUTOOL产品选用持久耐用的材料，AUTOOL坚持精益求精的生产工艺，每一件产品出厂都经过35道工序及12次质检工作，从而确保每一件产品都拥有卓越的品质及性能。所以您的AUTOOL产品值得您定期维护保养，使其产品将能够长期稳定地工作。

维修保养

维护保养是为了保持产品性能和外观，我们建议您仔细阅读以下产品保养指南：

- 注意不要将产品与粗糙表面摩擦或揉搓产品，特别是钣金外壳。
- 对产品中需要紧固和连接的部位经常进行检查，如发现松动应及时紧固，以保证产品的安全运行。对与各种化学介质接触的产品外部和内部零件要经常进行除锈、喷漆等防腐处理，以提高产品的抗腐蚀能力，延长产品的使用寿命。
- 遵守安全操作规程，不超负荷使用产品。产品的安全防护装置齐全可靠，及时消除不安全因素。电路部分彻底检查，老化电线要及时更换。
- 定期清洗和更换易耗部件；调整各部位配合间隙和更换磨损（已坏）部件清洁时，避免产品接触带腐蚀性的液态物品。
- 不使用时，请将产品存放于干燥的位置。不要将产品存放在高温、潮湿或不通风的地方。

保修服务

AUTOOL主机自客户签收日起享有3年保修期。其所含附件自客户签收日起享有1年保修期。

保修方式

- 根据具体的故障情况对产品进行免费修理或更换；
- 我方保证所有更换的部件、附件或产品都是全新；
- 在客户收到产品90天内出现故障同时提供视频和图片，我方承担运费并免费提供相应配件给客户更换。收到产品超过90天，客户承担相应的费用，我方免费提供配件给客户更换；

以下情况不在免费保修范围：

- 非正规渠道购买AUTOOL的产品；
 - 未按产品说明书要求使用和维护造成的损坏；
-

在AUTOOL，我们为精湛的设计和卓越的服务感到自豪。我们很乐意为您提供更多的支持或服务。

声明

- 偶然公司保留更改产品设计与规格的权利，届时恕不另行通知。实物外观与颜色可能与说明书中显示的有差别，请以实物为准。我们已尽最大努力力求使书中所有描述准确，但仍难免有不妥之处。如有疑问，请联系经销商或偶然售后服务中心。本公司对产品拥有最终解释权，不承担任何因误解而产生的后果。

退换货服务

退换货

- 如果您对从线上授权购物平台和线下授权经销商所购买的AUTOOL产品不满意, 根据《AUTOOL全球销售条款》, 您可以自收到产品之日起七日内退货; 或者在产品交付之日起的30日内调换等值的其他产品。
- 退回及调换的产品必须处于完全可销售状态, 并附上相关销售单单据, 所有相关配件、纸质发票 (如有)。
- AUTOOL将会对寄回退货的商品进行检查, 以确保其处于完好无损的状态并且符合条件, 相关条件详情请参阅《AUTOOL全球销售条款》。任何未通过检查的商品将退还给您, 您将不会获得商品退款。
- 您可以通过客户服务中心或AUTOOL授权经销商调换产品; 退换货原则为从哪里购买, 就从哪里退换货。如果您退换货遇见困难或者阻碍, 请联系AUTOOL客户服务中心。通过客户服务中心退换货时, 我们建议您通过下面的方式进行:

中国区域致电	400-032-0988 / 18929303778
售后微信号	18929303778
海外区域致电	+86 0755 23304822
E-mail	aftersale@autooltech.com
Facebook	https://www.facebook.com/autool.vip
YouTube	https://www.youtube.com/c/autooltech

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